

ERRATA

- p. 37, paragraph 2, lines 4 and 7,
paragraph 4, line 2: For shoot peening read shot peening
- p. 39, paragraph 4, line 8: For parler à cet read parler cet
- p. 76, line 5: For Distance base-pièce : 15mm read Distance base-pièce : 150mm
- p.238, paragraph 3, line 3: For De façon gnéérale read De façon générale
- p.304, paragraph 2, penultimate line: For microscopical read microscopic
- p.305, paragraph 2, 2nd sentence: Should read The number of specimens used in each fatigue test is three, and the shot peening condition employed here is the condition (2) in the Table 4
- p.308, penultimate line: For diffence read difference
- p.314, line 16: For affect read effect
- p.330, paragraph 2, penultimate line: For T, read C
- p.347, table 6: Contraintes résiduelles introduites par le grenailage de précontrainte.

	Trempe	(1)	(2)	(3)	(3)	(3)+14A	(2)+14A
	+	+	+	+	+	+	+
MPa	Revenu	Rectif.	Préconf.	10 C	14 A	Rv 200°C	Préconf.
	= (1)	= (2)	= (3)				
$\sigma_{\theta\theta}$	270	- 180	- 170	- 870	- 970	- 670	- 470
σ_{zz}	250	- 420	- 320	- 870	- 970	- 670	- 494
$\sigma_{\theta z}$	- 3	- 2	- 280	- 60	- 20	3	- 220

$\Delta\sigma = \pm 50\text{MPa}$

p.378, figs. 2 and 3: For $\bar{\sigma}_{hbar}$ read $\bar{\sigma}_{dan}$

p.386, Add to Table 1 Footnote:

It may be noticed that the stress amplitude σ_d is related to the yield stress σ_y of the particular temperature at which the fatigue test was conducted.

The yield stress was measured at a strain rate $\epsilon = 6 \times 10^{-4} \text{ s}^{-1}$.

p.401, figs. 10 and 11: For Stress amplitude, $\sigma_a(\text{MN/m}^2)$ read Residual stress σ_r

p.408, fig. 4: For entrée de cou read entrée de coupe,
For sortie de cou read sortie de coupe

p.418, equation 3: Should read
$$S_{wo} = \frac{\sigma'_{wo}}{K_f} = \frac{\sigma_{wo} - m\sigma_r}{K_f} \approx S_{wo} - \frac{m\sigma_r}{K_t}$$

p.494, line 18: Should read AlZn4,5Mg2(von den Aluminium-Walzwerken Singen) nach dem WIG-Verfahren maschinell

p.539 & pp.541-554:

For Kugelstrahl-Umformen read Kugelstrahl um formen

p.542, line 4: For Makro-Geometrie read Makrogeometrie

p.545, equation 3: Should read
$$\dot{\epsilon}_r = \frac{\partial r}{\partial r} = \frac{|v_K|}{2h}; \quad \dot{\epsilon}_z = \frac{\partial v_z}{\partial z} = - \frac{|v_K|}{h};$$

$$\dot{\epsilon}_\vartheta = \frac{v_r}{r} = \frac{|v_K|}{2h}$$

equation 4: Should read
$$\dot{\epsilon}_v = |\dot{\epsilon}_z| = \frac{|v_K|}{h} \hat{=} \dot{\psi} \text{ (in Bild 8)}$$

p.546, equation 5: Should read
$$\epsilon_r = \int_t \dot{\epsilon}_r dt = \int_h \dot{\epsilon}_r \frac{dh}{v_K} = - \frac{1}{2} \ln \frac{h}{h_0}$$

equation 6: Should read
$$\epsilon_v = \int_t \dot{\epsilon}_v dt = \left| \ln \frac{h}{h_0} \right|$$

p.549, equation 13: Should read
$$P_{SchM} = \frac{\pi}{4} k_f v_K d \cdot h = k_f \frac{h}{d} v_K A_M$$

equation 16: Should read
$$\frac{k_w}{k_f} = \frac{P_{ges}}{k_f v_K A_d} = 1 + \frac{h}{d}$$

bottom line delete (Prandtl, 1923)

add für ein Verhältnis von Abdruckdurchmesser zu Kugeldurchmesser von 0.23.

p.550, equation 19: Should read
$$F = \frac{3}{4} k_f d^2 \pi$$

p.551, line 4: Read herangezogen werden (adiabatische Umformung ohn Reibung).

p.551, line 7: Read $\Delta\vartheta = 6K$ für $\dot{\vartheta} = 10^2 \text{ s}^{-1}$, $\Delta\vartheta = 16K$ für $\dot{\vartheta} = 10^4 \text{ s}^{-1}$

und $\Delta\vartheta = 30K$ für $\dot{\vartheta} = 10^5 \text{ s}^{-1}$

p.577, fig. 5(c) caption: Read c) effect of height of drop on ann. copper targets

p.579, references Kopp paper: For uniformen read umformen

p.584, line 22: For by Goldsmith read of Goldsmith

p.586, line 13: For = 4.23 read = 4.23y

paragraph 6, line 3/4: For assumed to be read assumed it to be

p.587, paragraph 5, line 2: For these mainly travel read this mainly travels

p.589, line 5: For axis if the projectile read axis of the projectile

p.591, equation 15 part 1: Should read

$$\frac{h_p}{R} = 2.57 \cdot \left(\frac{2p}{3\bar{p}} \right)^{\frac{1}{4}} \cdot \left(\frac{p_p}{k} \right)^{0.5\beta}$$

A typical value for $1/\beta$ may be ≈ 2

p.593, 7th line from foot of page: For above read alone

p.596, 5th line from foot of page: For volume of $\bar{p}$ read value of $\bar{p}$